

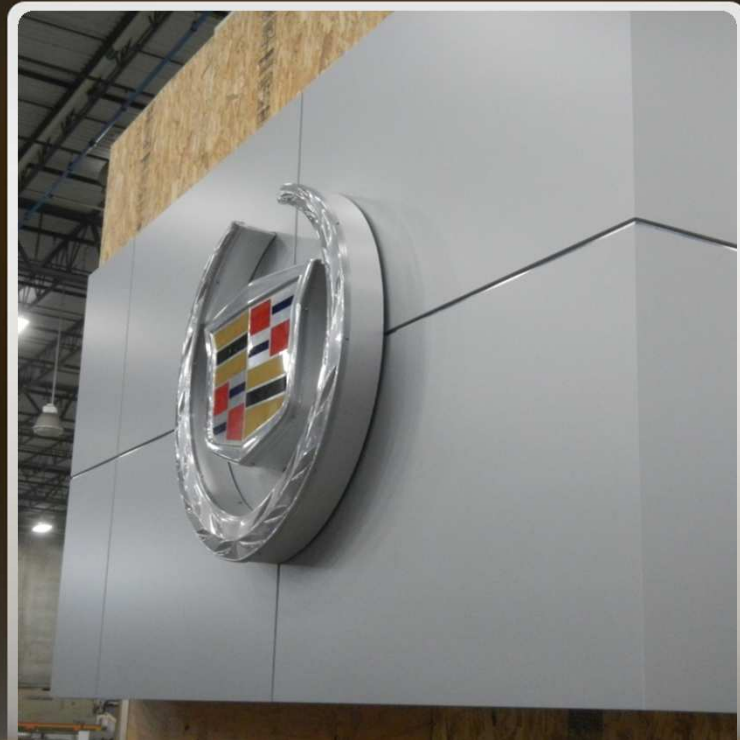
GENERAL MOTORS FACILITY ACM REMEDIATION

Cadillac Emblem Replacement



Replacement of the Cadillac Wreath/Crest will require remediation of the ACM panels.

- **Survey will be conducted to verify size for new emblem and determine number of ACM panels to be remediated.**
- **Refer to your O&M Manual to verify original supplier of ACM; Reynobond, Alucobond or Alpolic.**



ACM REMEDIATION PROCESS

Existing Cadillac is removed from ACM



Multiple penetrations will exist that will not be covered by new emblem



ACM REMEDIATION PROCESS

Template is applied for ACM surface preparation, each panel marked



ACM REMEDIATION PROCESS

ACM panels are cleaned and prepped



ACM REMEDIATION PROCESS

Adhesive promoter is applied and quality checked for coverage



ACM REMEDIATION PROCESS

ACM plates shipped with factory-applied TESA ACX adhesive



Numbered ACM plates are test-fitted to each coordinating panel



ACM REMEDIATION PROCESS

Cover tape is removed to reveal adhesive, leaving lower panel tape covered for placement assistance



ACM REMEDIATION PROCESS

Panel is guided into place from bottom and then fitted to top corners



ACM REMEDIATION PROCESS

Remaining cover tape is removed to expose lower adhesive strips



ACM REMEDIATION PROCESS

Adhesive is set with pressure roller



ACM REMEDIATION PROCESS

Top Panels remediated and protective cover removed



ACM REMEDIATION PROCESS

Remaining plates installed and protective cover removed



ACM REMEDIATION PROCESS

Final remediated surface, ready for new emblem installation



NEW EMBLEM INSTALLATION

New emblem is placed and installed, connected to existing electrical



ACM REMEDIATED AND NEW EMBLEM INSTALLED

Start to finish time on site, approximately 6 hours; minimal disruption to the dealership.

